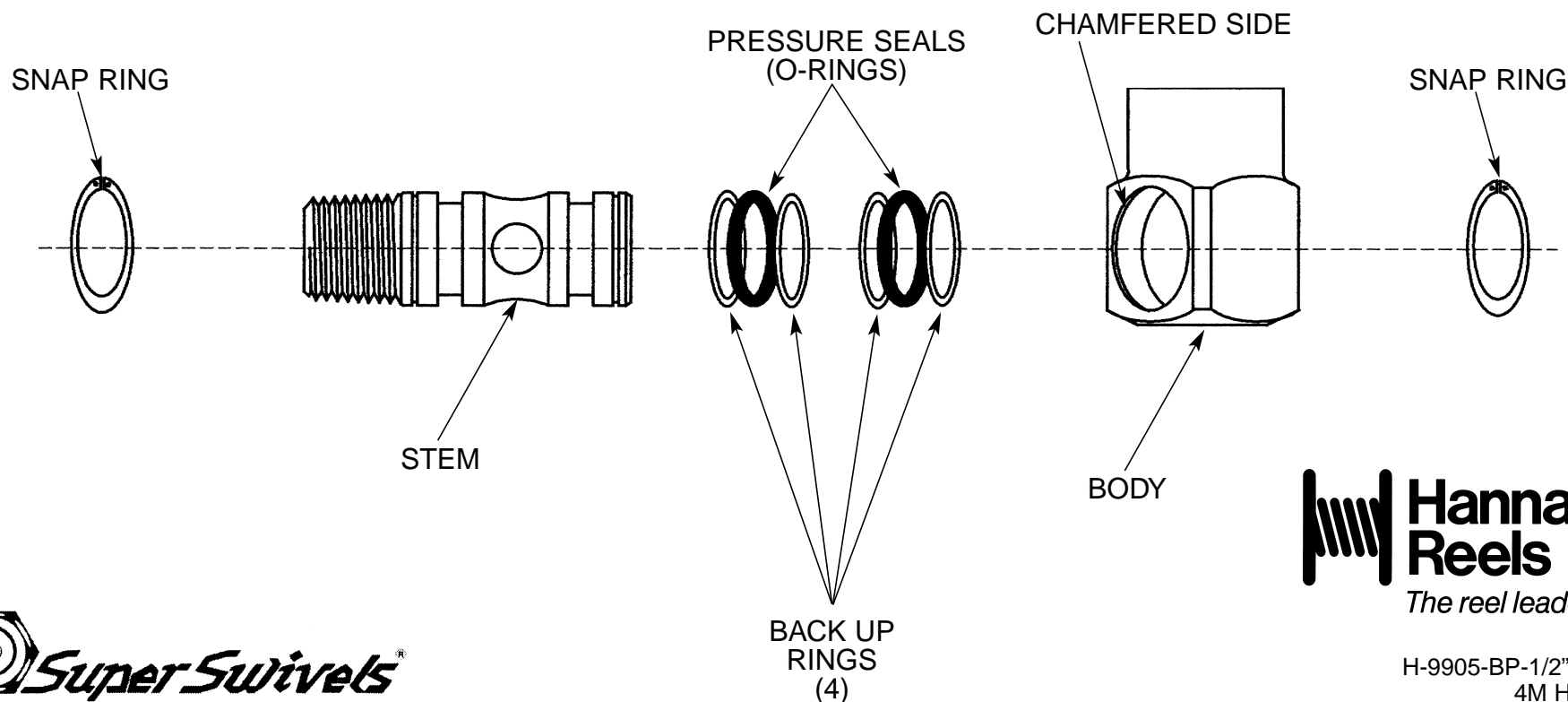


SEAL KIT INSTRUCTIONS

1/2" MxF 90° Balanced Pressure Super Swivel

1. REMOVE SNAP RINGS
2. PULL STEM OUT OF BODY
3. REMOVE O-RINGS AND BACK UP RINGS
4. CLEAN STEM AND BODY
5. INSPECT STEM AND BODY FOR ANY CORROSION AND WEAR, IF CORROSION OR WEAR IS FOUND DISCARD AND REPLACE SWIVEL
6. REPLACE THE O-RINGS AND BACK UP RINGS AS SHOWN BELOW
7. LUBRICATE THE O-RINGS AND BACK UP RINGS
8. LOCATE THE CHAMFERED SIDE OF THE BODY AND INSERT THE STEM INTO THE BODY
9. INSTALL NEW SNAP RINGS (FLAT SIDE OUT) MAKING SURE THAT THE SNAP RINGS ARE COMPLETELY SEATED IN THE GROOVES
10. INSTALL SWIVEL USING TEFLON TAPE ON THREADS, TIGHTEN TO 80 FT. LBS. MAXIMUM

(DO NOT USE IMPACT WRENCH)



H-9905-BP-1/2" Rev. 3
4M HP 05-04